# GRABER® WOOD, COMPOSITE, AND FAUX WOOD VALANCE ORDERING TIPS

When wood, composite, or faux wood valances are ordered, how we manufacture them will depend on how you specify the blinds are to be installed. Also, for a more custom look, the valances and the returns can be ordered to your customer's exact specifications. The following information should assist you with correctly ordering the valances and returns. Please contact Springs Window Fashions Customer Service (1-877-792-0002) for assistance.

#### MANUFACTURING SPECIFICATIONS

All our valances and returns are cut according to the measurement from the inside (backside) to ensure the most accurate fit around the headrail or window frame.

#### OUTSIDE MEASUREMENTS

The valance will be manufactured with returns and the edges will be mitered for a perfect fit. If returns are not required, please specify at the time of order. The ends of the valance will then be straight cut. (See "How to Measure and Order Valances" in the price book for standard return sizes.)

## INSIDE MEASUREMENTS

The valance will be manufactured with no returns and the ends of the valance will be straight cut. Returns may be requested at the time of order for blinds that are not flush mounted into the window casing and the ends will be mitered. Return sizes down to  $\frac{1}{2}$ " (1.3 cm) are available.

#### EXACT MEASUREMENTS

Note: Exact measurements are entered as "Special Valance Width."

The exact valance size will be sent with no modifications to width. Valance size ordered should reflect what is needed as the back side of the valance. Please state at the time of order if the valance and return measurements are for the exact size required so that no additions or deductions are made.

## PROJECTION BRACKETS

If ordered at the same time the valance is ordered, and if returns are required, the returns will be longer.

**Considerations:** Valance projection differs based on the blind's tilt type and slat size.

**Note:** The longer projection valance clips will be sent with all wand tilt blinds or blinds with slat sizes greater than 2" (5.1 cm).

#### **RETURN WIDTHS**

- Minimum return width: ½" (1.3 cm)
- Maximum return width: 8" (20.4 cm)
- Return widths ½" (1.3 cm) to 1" (2.5 cm) will be glued
- Return widths 1<sup>1</sup>/<sub>16</sub>" (2.7 cm) to 4<sup>5</sup>/<sub>8</sub>" (11.7 cm) have the OPTION of being glued (standard – unassembled)
- Return widths greater than 4<sup>11</sup>/<sub>16</sub>" (11.9 cm) cannot be glued

#### QUICK TIPS

- Measure recessed space (DEPTH) of window casing.
- Please utilize the valance return template card found in your Graber Wood, Composite, and Faux Wood Sample Book when measuring for valance returns. You can also locate blind type, valance type, and tilt type on the chart in the price book to determine our STANDARD return width.
- Subtract the DEPTH measurement of the window from the STANDARD return width listed in the price book.
- Standard return size for 2<sup>3</sup>/<sub>8</sub>" (6 cm) blinds—subtract <sup>3</sup>/<sub>16</sub>" (0.2 cm) prior to determining special return width.
- Standard return size for 2½" (6.4 cm) blinds—subtract <sup>3</sup>/<sub>8</sub>" (1 cm) prior to determining special return width.
- The difference is the SPECIAL RETURN WIDTH that will need to be ordered for an inside mount valance.

## CONTINUOUS VALANCES WITH RETURNS WHEN COVERING MULTIPLE BLINDS

Include the gaps between each blind in the overall valance measurement. Add at least <sup>3</sup>/<sub>4</sub>" to the overall measurement for valances with returns to ensure the returns will clear the installation brackets on the ends.

# VALANCE FORMULAS TO DETERMINE FINISHED VALANCE WIDTH

MOUNT	RETURNS	VALANCE SIZE
Inside	No	Ordered blind width minus $^{1\!/_{16}"}$ (0.2 cm)
Inside	Yes	Ordered blind width plus 1/4" (0.6 cm)
Outside	No	Ordered blind width plus 1/2" (1.3 cm)
Outside	Yes	Ordered blind width plus 3/4" (1.9 cm)

